



(COVER) THE HUDSON F. LASHER ARTS & COMMUNICATIONS CENTER - TROUTDALE, OR

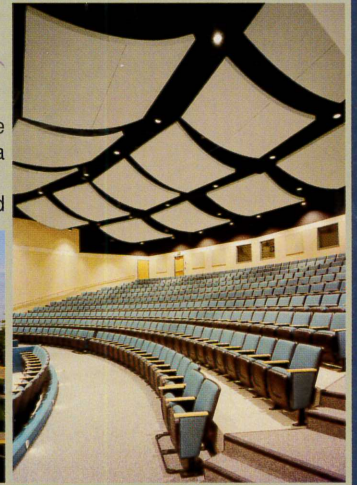
OWNER: Reynolds School District No. 7

ARCHITECT: Ellis, Eslick & Associates Architects

Sierra's team successfully completed this Performing Arts Center project in August, 2003. At 44,000 square feet, the facility includes a 600 seat theater with stage, dressing rooms, a craft room for set design and a removable orchestra pit. There is also a Black Box room for small performances, tv or film work.

The Arts Wing provides classrooms for art, graphics and photography as well as band and choir storage areas and practice rooms. The two sections of this building meet in an open gallery area with exposed architectural steel, skylights and exposed duct work. Additional project elements included over 19 different voltage systems, a remote controlled heating system, the addition of a soccer field, street improvements, pathways, and the renovation of a wood shop into a math and drafting room.

Project Team: Chad Brix, Levi Miller, Rick Williams



VAN DOREN'S CENTER - KENT, WA

OWNER: Tarragon, LLC.

ARCHITECT/ENGINEER: AHBL Civil and Structural Engineers

Constructed on a 7 acre site, this project included the construction of two concrete tilt-up buildings for use as warehouse or distribution centers. Both buildings, at 43,000 square feet and 105,000 square feet, feature design build electrical and HVAC systems to accommodate various future building uses. Interior build out for the tenant in the larger building includes a 9,500 square foot mezzanine office and a 25' tiled lobby entrance. This project for Tarragon was successfully completed in February, 2003.

Project Team: John Barnes, Rob Brotherton, Tim Clark



ROCK SOLID - PORTLAND, OREGON

OWNER: Rock Solid Ventures

ARCHITECT: Myhre Group Architects



This 27,000 square foot project began with several months of pre-construction and design development with the architect and owner. During construction we combined four buildings from different era's into one building which occupies a full city block. The facility features 20,000 square feet of warehouse, 1,500 square feet of office and a 5,500 square foot showroom for this granite and marble distributor. Using new technology, carbon fiber mesh was glued to existing beams to structurally upgrade the glu-lam roof. The roof was raised 15 feet in the warehouse area to allow for the installation of a 10-ton bridge crane, while the existing structural concrete walls were left in place and used as veneer for the building shell. This required that structural steel be specially designed to support this abnormally heavy veneer. Our Portland division successfully completed this project in April, 2002.

Project Team: Eric Kaster, Andrew Naegeli, Rick Magistrale

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to our clients since 1986.

We value the support of clients, architects, engineers and subcontractors who have been a part of our success over the years, and look forward to meeting the opportunities of the coming year together. As always, our goal is to respond to your commercial construction needs with the highest standard of quality, craftsmanship, and business integrity. Don't hesitate to call on us, large or small projects, shell or TI, we are committed to the successful completion of your project.



WALGREENS STORE - BELLINGHAM, WA

OWNER: Sunset Drive Investors, LLC
ARCHITECT: Sconzo Hallstrom Architects

This retail project involved brick construction with a steel roof structure. Architectural features include a new Walgreens canopy design and sheetmetal at the entrance tower. Site work included a vault expansion, cement treating of the site, and the addition of a 1,400 square foot keystone retaining wall. The project was successfully completed under budget and ahead of schedule in July, 2003.

Project Team: John Berry, Paul Hackett, Tim Clark



ALBERTSONS GROCERY STORE - BREMERTON, WA

OWNER: Albertsons, Inc.
ARCHITECT: Freiheit & Ho Architects

Completed in late 2002, construction of this 52,000 square foot Albertsons grocery store included brick and split-faced CMU block walls with steel joist and metal deck roof. The project also included the addition of a drive-thru pharmacy with pneumatic tubes, heavy electrical work and refrigeration. Site work included a detention vault, sidewalks, street improvements and signalization work.

Project Team: Chris Fusetti, Kevin Dix, Bob Graff

**LOWE'S HOME IMPROVEMENT
WAREHOUSE - McMinnville, OR**

OWNER: Lowe's Companies, Inc.
ARCHITECT: CSCB Architects

The 161,673 square foot McMinnville, Oregon Lowe's store marks our fifth project for this home improvement company. This particular store was constructed on a winter schedule and involved extensive sitework and utilities for the entire development. Along with construction of three adjacent pads (utility ready), we completed an 800' extension of a local road, installation of two signals on Hwys 18 and 99, widening and street improvements on Hwy. 18 and Hwy. 99, median construction and reclaiming and improving two acres of off-site wetlands. This project was successfully completed in June, 2003.

Project Team: Andy Bley, David Huerta, David Green



WEST MEEKER & 64TH STREET RETAIL CENTER - KENT, WA

OWNER: Barber Development

ARCHITECT: AD Shapiro Architects

This project involved the construction of two buildings on this site in Kent. The first, at 6,000 square feet, includes four speculative retail spaces while the other, at 3,000 square feet, consists of two speculative retail spaces. The buildings are CMU block construction with EIFS fronts. The project also involved some site improvements for a tenant included the addition of a demising wall, and electrical and HVAC work. Project was completed in late 2002.

Project Team: John Barnes, Rob Brotherton, Steve Neisinger



NOBO BUSINESS PARK - WOODINVILLE, WA

OWNER: Nobo, Inc.

ARCHITECT: Paul Wu Architects

Completed in the spring of 2003, this 32,000 square foot concrete tilt-up building included 13,500 square feet of steel mezzanine, 12 truck doors, 4,000 square feet of curtain wall, and 2 detention vaults.

Project Team: Bryan Ploetz, Bryan Hayes



CLOVER PARK TECHNICAL COLLEGE TRANSPORTATION TRADES FACILITY - LAKEWOOD, WA

OWNER: Washington State Office of General Administration

ARCHITECT: McGranahan Architects

This project began with the demolition of an existing building, followed by the construction of this structural steel radiused building and cone shaped display pavilion. The facility contains three auto trade instructional areas, a technical wing, a finish wing, and a support wing which houses a library, instructor lounge, computer lab, tool room, restrooms, and major mechanical and electrical rooms. The cone shaped display pavilion was designed in a car wheel theme with architectural features resembling lug nuts and wheel spokes, along with a black and white floor area designed to resemble a checkered flag. The main building consists of exposed concrete areas, open lab spaces, and exposed galvanized structural X braces. This project was successfully completed in October, 2002.

Project Team: Jim Riley, Chip McCullough, Paul Hackett, Allan Beattie





ISSAQUAH HIGHLANDS FIRE STATION - ISSAQUAH, WA

OWNER: Port Blakely Communities
ARCHITECT/ENGINEER: RH2 Engineering

This 11,500 square foot fire station project involved the construction of a two-story living area with three apparatus bays, a community meeting room, fire and police offices, sleeping rooms, an exercise room, kitchen/living area, and two covered decks. The apparatus bay area included a decontamination room, bunker gear storage, SCBA compressor and fill station. The facility will house up to three rigs and six full-time firefighters. Most notably, we incorporated LEED requirements after completion of the original design and the project was built to obtain a Silver LEED certification. The LEED (Leadership in Energy Efficient Design) program was created by the US Green Building Council and institutes design revisions affecting several scopes of work to incorporate recycling of materials and waste generated on construction projects. The Issaquah Highlands Fire Station was completed in April, 2003, with a Silver LEED certification, and Sierra Construction has since become a member of Construction Works - leaders in recycling, reducing waste and using recycled-content materials on construction projects.
 Project Team: Jim Riley, Nick Leighton, Tom Radke

WAL-MART STORE - LACEY, WA

OWNER: Wal-Mart Stores, Inc.
ARCHITECT: Perry L. Butcher & Associates

Building construction of the 143,000 square foot project consisted of a CMU exterior with single-ply roof, and a heavy timber vestibule truss entry. Sitework included 21,000 sf of keystone retaining wall, a 39,600 cf cast-in-place detention vault, 22 acres of clearing/logging, 65,000 cy of earth movement, 20,000 cy of dirt export, and 4,000 sf of CMU screen walls. The project design allowed concurrent erection of CMU walls and structural steel and decking so that both were completed in 5 weeks. This Wal-Mart project was successfully completed in August, 2002.
 Project Team: David Buckholtz, Kirk MacGowan, Bob Carrasco



Lowe's HIW Warehouse - Bellingham, WA
 Walgreens Store - Bellingham, WA
 Federal Express Building - Bellingham, WA
 Fred Meyer Remodel - Bellingham, WA

 Longacre Racing Products - Monroe, WA
 Nobo Business Park - Woodinville, WA
 Woodinville Athletic Center - Woodinville, WA
 Avocent TI - Redmond, WA

 Albertsons Grocery Store - Bremerton, WA
 Harbor Pacific Bottling - Elma, WA

 FSI TI - Marysville, WA
 MVSD Option School TI - Marysville, WA
 Wal-Mart Renovation - Marysville, WA
 ECC Beresford Building TI - Lynnwood, WA
 Alderwood Parkway Retail Center - Lynnwood, WA
 Closets by Design TI - Mukilteo, WA
 Nichols Truck Tire TI - Snohomish, WA
 Midwest Glass TI - Everett, WA

 Issaquah Fire Station - Issaquah Highlands, WA
 BCC Student Building B TI - Bellevue, WA
 Cisco Lab Renovation - Seattle, WA

 Fred Meyer Remodel - Burien, WA
 Van Doren's Center - Kent, WA
 West Meeker & 64th Street Retail Center - Kent, WA
 JC Penney TI - Sumner, WA
 Coastal Pacific Freezer/Cooler TI - Fife, WA
 Pierce College Puyallup Phase III - College Center Building - Puyallup, WA
 Albertsons Grocery Store - Tacoma, WA
 Clover Park Technical College Transportation Trades Facility - Lakewood, WA
 Wal-Mart Store - Lacey, WA
 Lowe's HIW Warehouse - Olympia, WA
 Fred Meyer Distribution Center - Chehalis, WA

 Allside Supply TI - Portland, OR
 Glassbrenner Expansion - Portland, OR
 Kenesis USA TI - Portland, OR
 Rock Solid - Portland, OR
 Subway TI - Portland, OR
 Tosoh Quartz TI - Portland, OR
 Toy Bliss TI - Portland, OR
 Oregon Zoo Exhibition - Portland, OR
 Premiere Hyundai Renovation - Hillsboro, OR
 Walgreens Store - Sherwood, OR
 Lowe's HIW Warehouse - McMinnville, OR
 Les Schwab Tire Store - Corvallis, OR

 The Hudson F. Lasher Arts & Communications Center - Troutdale, OR
 Altec TI - Clackamas, OR
 Jennifer Distribution Building #3 - Clackamas, OR
 Johnson Creek Crossing - Clackamas, OR

 Lowe's HIW Warehouse - Nampa, ID

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