



SIERRA
CONSTRUCTION COMPANY, INC.

General Contractors

KOHL'S

COMPANY BULLETIN 2006
CELEBRATING 20 YEARS

GOODRICH AEROSTRUCTURES INTEGRATION SERVICES FACILITY

EVERETT, WASHINGTON

OWNER: GOODRICH AEROSTRUCTURES

ARCHITECT: AHBL CIVIL AND STRUCTURAL ENGINEERS

This 140,000 square foot structure includes concrete tilt-up construction with metal decking on metal joists with a single-ply roofing system. A 6,000 square foot office node and a similar sized mechanical/electrical room node are also included, along with a completely enclosed loading dock which accommodates a 15-ton bridge crane. The main warehouse is built on a 25' X 100' spacing, - resulting in 6'-0" deep joists to span the length. Each bay is served by an under-hung 3-ton bridge crane, plus a spare.

Other unique and highly specialized interior features include custom prep and paint booths and a Haz-mat storage crib, utility trenches in floor throughout to supply compressed air, water, electrical and data services for specialized tools, a color-coded piping system, security and access control, and new technology high efficiency hi-bay lighting. This design-build project was successfully completed in September on an accelerated schedule to allow Goodrich to be fully operational to deliver product for Boeing's 787 Dreamliner project.



HOME DEPOT

ROSEBURG, OREGON

OWNER: HOME DEPOT, INC.

ARCHITECT: WD PARTNERS

This Roseburg, Oregon project includes the construction of a new Home Depot along with the relocation of an existing city street, associated utilities, and the partial relocation and removal of a trailer park and several houses. The site required the import of over 150,000 cubic yards of structural fill to raise the site to street level. The 105,864 square foot building is concrete tilt-up construction and includes a garden center and lumber canopies. Scheduled completion of this project is December, 2006.



GRANITE COURT OFFICE BUILDING

REDMOND, WASHINGTON

OWNER: PACIFIC REALTY TRUST

(PAC-TRUST)

ARCHITECT: GROUP MACKENZIE

ARCHITECTS

This project included the construction of a 30,000 square foot single story speculative office building. The structure is concrete tilt-up construction with a composite steel/wood roof structure. The building exterior was finished with full height classic red brick and tile accents at the entries and windows. The interior lobby and restrooms were installed as part of the shell. The interior finishes included slate flooring, wood base, granite counters, and 9' african mahogany wood doors with aluminum frames.



**SCHWAN'S FOOD DISTRIBUTION ADDITION
PUYALLUP, WASHINGTON
OWNER: SCHWAN'S CONSUMER BRANDS
ARCHITECT: HGA ARCHITECTS AND ENGI-
NEERS**

This project included a 15,000 square foot freezer warehouse addition along with 5,000 square feet of office build-out. The freezer contains underslab heating with insulation between a mud slab and the final finish slab. The exterior of the building is constructed of insulated sandwich panels for the walls and roof. The exterior skin of the building is a brick veneer with aluminum storefronts. Interior space includes offices for staff, conference rooms and a kitchen. The freezer warehouse has 4 dock doors and is maintained at -25 degrees in the loading area while the warehouse is set to maintain a -5 degree temperature. This project was successfully completed in August, 2006.

**VILLAGE AT REDMOND
RIDGE - BUILDING D
REDMOND, WASHINGTON
OWNER: REDMOND PLAZA, LLC
ARCHITECT: CDA ARCHITECTS**

This 8,100 square foot retail building is the second building phase of the Village at Redmond Ridge, where we completed two buildings for the owners in 2005. The CMU structure features exposed CMU wainscot to 4 feet with stone veneer and a cedar siding skin and a metal roof. This addition to the Village is scheduled for completion in late October, 2006.



**FRED MEYER REGIONAL SERVICE CENTER
CHEHALIS, WASHINGTON
OWNER: KROGER CO.**

ENGINEER: AHBL CIVIL AND STRUCTURAL ENGINEERS

This project involved a 214,570 square foot concrete tilt-up addition to an existing 481,000 square foot metal building. The building expansion included removing a wall from the existing building without impact to the distribution center's on-going operations. The interior construction included T-5 lighting, ESFR fire sprinkler system, type K shrinkage reducing concrete, armored edge slab construction joints and TKO doors. The project also required extensive earthwork over the 35 acre site. 200,000 cubic yards of moisture sensitive material was moved throughout the winter and spring months to an on-site stock pile to facilitate the construction of the dock-high building and paving areas. The duration of this design build contract was 180 days and we delivered the building shell in 120 days for the delivery and installation of the owner's conveyor system.



This year, Sierra Construction is celebrating 20 years in the construction industry. We are proud of what has been achieved since 1986 and look forward to serving our customers and the broader community over the next 20 years. To our clients, friends and employees who have been and continue to be an integral part of our success - thank you for your support.



**WAL-MART SUPERCENTER
PUYALLUP, WASHINGTON
OWNER: WAL-MART
STORES, INC.
ARCHITECT: PB 2
ARCHITECTS**

This supercenter project is located on South Hill in Puyallup and represents the 7th project we've completed for Wal-Mart in the area. The 225,000 square foot building includes a CMU block shell construction and features a heavy wood timbered entry. The project also involved extensive off-site construction which consists of road improvements to SR161, improvements and extension to

168th Street, and the addition of a traffic signal at 168th and Gem Heights. The success of this project involved the cooperation and coordination of city and county building departments, the WSDOT, the Puyallup School District, and several home owners associations. Turnover of this store is scheduled for December, 2006.

(COVER PHOTO)

**KOHL'S DEPARTMENT STORE
COVINGTON, WASHINGTON
OWNER: KOHL'S DEPARTMENT
STORES, INC.
ARCHITECT: PERKOWITZ AND
RUTH**

This 100,000 square foot two-story department store consisted of concrete tilt-up construction, metal joist and deck, and a light gauge metal frame interior. Ground breaking to turnover on this project was a swift 19 weeks! This store represents one of three Kohl's store projects for Sierra in 2006.



**PROLOGIS PARK PDX -
BUILDINGS 1 & 2
PORTLAND, OREGON
OWNER: PROLOGIS
TRUST
ARCHITECT: GROUP
MACKENZIE ARCHITECTS**

Building one at approximately 131,000 square feet, and building two at 68,000 square feet were constructed at 30' clear, and 24' clear heights to allow multiple tenant or large single tenant uses. The site was cement treated prior to an aggressive winter construction schedule. Both buildings consisted of concrete tilt-up construction, with architectural entrances featuring cornices and pilaster panels supporting the tilt walls and adding dimension to the storefronts. This project was successfully completed in May, 2006.



**BOMARC BUSINESS CENTER
EVERETT, WASHINGTON
OWNER: BOMARC XI, LLC
ARCHITECT: SYNTHESIS, LLC**

This 43,550 square foot concrete tilt-up design/build project was completed in February, 2006 at the Bomarc Business Park near Paine Field. The employment resource center contains first and second story lab and classroom space along with a 30' clear hi-bay hangar space - all used specifically for the training of future Boeing aircraft assembly employees. The hi-bay, at one end of the building, was custom built for aircraft use with a large hangar door to accommodate various fuselage sizes for training.



CENTRALIA NORTH CORPORATE PARK

CENTRALIA, WASHINGTON

OWNER: TARRAGON, LLC

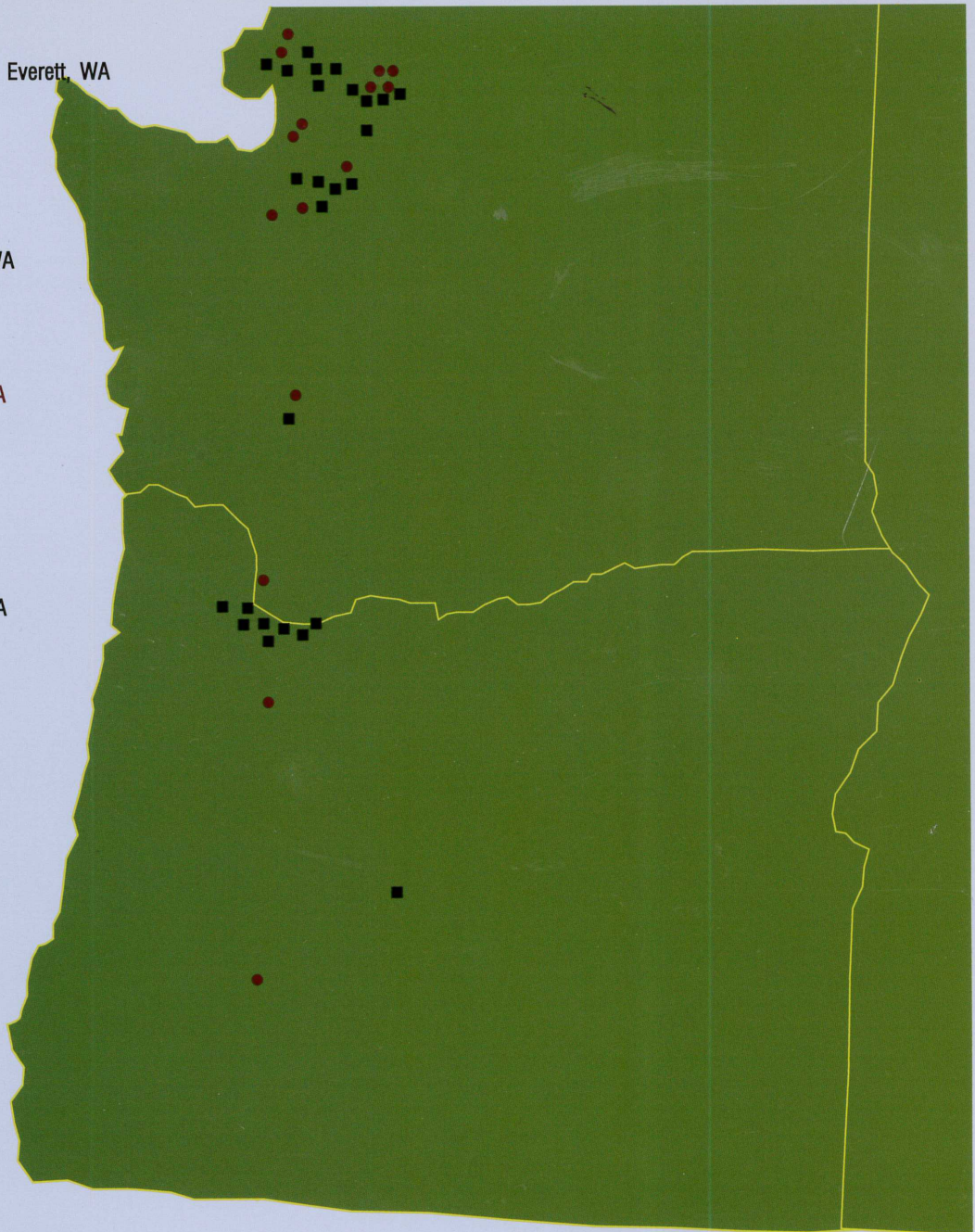
ARCHITECT: AHBL CIVIL AND STRUCTURAL ENGINEERS

Sierra is in the final stages of delivering a new distribution facility for Michael's, the national arts and crafts retailers out of Irving, Texas. The 718,577 square foot facility is located off of Hoss Rd. in Centralia, WA. After working through the design development process with representatives of Michael's and Project Developer Tarragon, LLC of Seattle, we began construction in September of 2005. Upon completion of a 150,000 cubic yard mass excavation to establish building sub grade, we formed and poured nearly 28,000 cubic yards of concrete, utilizing on-site concrete batch plant capability. This included steel pin reinforced 8" and 10" slab on grade, 176 ea. 9-1/2" tilt up wall panels, 150,000 square feet of site concrete truck courts and bogey strips, with more than 26 miles of concrete slab sawn and construction joints. 6,834 cubic yards of concrete were placed during the month of February alone, including 3,770 cubic yards in one week of production. Docking involved 109 truck positions with cast in place dock pits, heavy duty dock levelers, dock truck restraints dock seals, and TKO dock doors which will serve the fully automated, 38 foot clear sort facility. The 5 million pound steel roof structure was designed to assume loads from the majority of the automated conveyance system. High efficiency T-5 fluorescent warehouse lighting, Early Suppression Fast Response (ESFR) fire protection system, fully integrated CCTV, burglar alarm, fire alarm and card access systems and approximately 32,000 square feet of mezzanine storage compliment the state of the art distribution facility. Sierra will remain on-site through January of 2007 to support racking and conveyance system installations.



Kohl's Department Store - Burlington, WA
 Bomarc Business Center - Everett, WA
 Goodrich Aerostructures Integration Services Facility - Everett, WA
 Bev-Ed Corporate Park - Everett, WA
 Gensco TI - Everett, WA
 Alderwood Parkway Retail, Phase II - Lynnwood, WA
 LaZboy TI - Lynnwood, WA
 Subsea Air Systems Building - Snohomish, WA
 Prime Advisors TI - Redmond, WA
 Redmond Ridge Granite Court Building - Redmond, WA
 Redmond Ridge BP 20 Building - Redmond, WA
 Redmond Ridge Retail G & H - Redmond, WA
 Shea Homes TI - Redmond, WA
 Star Moving Systems Building - Redmond, WA
 Village at Redmond Ridge, Building D - Redmond, WA
 Village at Redmond Ridge - Redmond, WA
 Marcela's Mexican Grill TI - Issaquah, WA
 Public Storage Expansion - Seattle, WA
 Zymogenetics TI - Seattle, WA
 Fedex Expansion - Auburn, WA
 Cowlitz Building Concrete - Sumner, WA
 Nisqually Building Concrete - Sumner, WA
 Federal Way Marketplace Sitework - Federal Way, WA
 Wal-Mart Supercenter - Federal Way, WA
 Schwan's Food Distribution - Puyallup, WA
 Wal-Mart Expansion - Puyallup, WA
 Wal-Mart Supercenter - Puyallup, WA
 Kohl's Department Store - Covington, WA
 Lakewood Ford Dealership - Lakewood, WA
 Michael's Distribution Center - Centralia, WA
 Fred Meyer Regional Service Center - Chehalis, WA
 Vancouver VA TI - Vancouver, WA

Save A Lot TI - Milwaukie, OR
 Wal-Mart Expansion - Wood Village, OR
 Save a Lot TI - Portland, OR
 ProLogis Park PDX, Buildings 1 and 2 - Portland, OR
 Bridgetown Trucking TI - Portland, OR
 FPMT TI - Portland, OR
 Home Delivery Link TI - Portland, OR
 Kohl's Department Store - Hillsboro, OR
 Boeckman Corporate Center - Wilsonville, OR
 Home Depot - Roseburg, OR
 Intrepid TI - Bend, OR



Legend:
 Recently Completed Projects ■
 Projects in Progress ●

Bulletin Photographs courtesy of Matt Todd Photography

Leading the charge at Sierra:



General Contractors



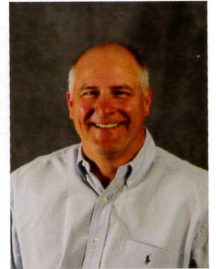
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